Labthink®

i-Oxtra 7600 Oxygen Transmission Rate Tester

- Online Data Management System for Packaging Testing -The ultimate cloud computing technology for test data processing and management
- Designed with embedded computer control system and intelligent operating software
- ❖ Can be used for plastic films, composite films, sheets, aluminum foil, rubber and other high-barrier materials as well as packages and containers
- Conforms to ASTM, ISO, JIS, and other international standards



Online data management system for packaging testing

Comes with two versions to meet distinct needs of our clients:

The Cloud Version

- Consist of 6 functional modules: Test Management, Target Management, Instrument Management, File Management, Settings, and Online Support
- Cloud services: storage, calculation, and analysis of mass test data
- Automatically upload original test data to the cloud server to guarantee data security
- Intelligent statistical analysis of test results
- Easily accessible through the internet on PCs, laptops, mobile phones, and other devices anywhere and anytime, to check and review real time test results and historical test reports, as well as analytical graphs and statistical information

The Intranet Version

- Featured with storage space for vast data, correlation analysis, trend analysis, and statistical analysis of test data, as well as report printing and data export functions
- Easily accessible via computers through Intranets
- "One Click Upgrade" to the powerful "Cloud Version"



Functionality

- Designed for oxygen permeability test of various films, containers and contact lenses (Dk/t, Dk)
- Testing three specimens at the same time in three test cells and providing average value of the three test specimens
- Optional wide range and automatic temperature control system and external humidity device, providing humidification to one-side chamber, to support various non-standard test conditions
- Support tests for pure oxygen, air and mixed gas
- Reference film or standard gas for fast and accurate calibration

Design

- Embedded computer control system provides safer and more reliable data management as well as test operation.
- The instrument can be easily operated with a mouse, a keyboard, and a monitor, without requiring a PC.
- The instrument is equipped with four USB ports and dual Internet ports for convenient data transmission.
- Sophisticated energy consumption and test environment monitoring and analysis functions for better test accuracy and reliability. (Relevant sensors are needed. For more information, please refer to the configuration in Technical Specifications.)
- Universal power input for easy access

Software

- Interface: Windows-based operating interface
- Statistics: easy calculation for historical results, instrument usage, energy consumption, and large statistical information
- **Data Comparison:** by presetting target value and range, the system automatically generates data comparison after each test and intelligently judges whether the specimen passes or fails the test
- Test Report: can provide detailed test reports in various customized patterns
- Energy Consumption and Test Status Monitoring (Additional Sensors Required): the system monitors and displays real-time voltage, current, energy consumption of instrument as well as ambient temperature and relative humidity during the test, which serves to evaluate test data reliability
- User Management: multi-level account management for better data management and protection
- Operation Log: system automatically records all the operations by the user, which is easy to review

Test Principle

Mount the preconditioned specimen between the test chambers. Oxygen flows in one side of the film, and nitrogen flows on the other side. The oxygen molecules permeate through the film and into the nitrogen side, and are then carried to the sensor by the flowing nitrogen. By analyzing the oxygen concentration measured by the sensor, oxygen transmission rate and other parameters can be calculated. As to packages, nitrogen flows inside the packages, and oxygen flows outside the packages.



❖ This instrument conforms to the following standards: ASTM F2622, ASTM F1307, ASTM F1927, ASTM D3985, ISO 15105-2, GB /T 19789, JIS K7126-2, YBB 00082003

Applications

This instrument can be used to test oxygen transmission rate of:

	Films	Including plastic films, plastic composite films, paper-plastic		
		composite films, coextruded films, aluminized films,		
		aluminum foils, aluminum composite films, and many others		
	Sheeting	Including various sorts of engineering plastics, rubber, and		
Basic Applications		building materials, e.g. PP, PVDC and nylon		
	Packages	Including plastics, rubber, paper, paper-plastic composite,		
		glass, and metal packages, e.g. Coke bottles, peanut oil		
		packages, Tetra Pak materials, vacuum bags, metal		
		three-piece cans, plastic packages for cosmetics, soft tube for		
		toothpaste, jelly and yogurt cups		
	Package Caps	Test seal performance of different package caps		
	Solar Back-Sheets	Including solar back-sheets		
	Plastic Pipes	Including various sorts of pipes, e.g. PPR		
	Medical Blister Packs	Test oxygen transmission rate of the whole medical blister		
		packs		
	Contact Lenses	Test oxygen transmission rate of contact lenses in usage		
Extended		situation		
Applications	Fuel Tanks of Cars	Plastic fuel tanks are widely used in cars for its light weight,		
(Additional		buffering vibration and easy molding characters. But its fuel		
Accessories		permeability is the most essential factor, this instrument can be		
Required)		used to test permeability of plastic fuel tanks		
	Battery Plastic Shell	Battery electrolyte is protected by the plastic shell from		
		outside environment. Battery service life is directly dependent		
		on its oxygen permeability. This instrument can be used to test		
		oxygen transmission rate of battery plastic shell		
	Pharmaceutical Bottles	Including various drug bottles and pharmaceutical bottles		
	Rubber Ball Materials	Including basketball, football and volleyball		

Technical Specifications

	Item	Film Test	Package Test (Optional)	Contact Lens Test (Optional)
Test Specs	Test Range	$0.01 \sim 1000 \text{ cm}^3/\text{ m}^2 \cdot \text{d}$ $0.1 \sim 10,000 \text{ cm}^3/\text{ m}^2 \cdot \text{d}$ (Optional)	$0.0001 \sim 10 \text{ cm}^3/\text{ pkg} \cdot \text{d}$ (Standard)	$3x10^{-11} \sim 4.94x10^{-7}$ $cm^3/cm^2 \cdot s \cdot mmHg$ (or $2x10^{-11} \sim 3.7x10^{-7}$ $cm^3/cm^2 \cdot s \cdot hPa$)



			0.0001 cm ³ / pkg•d	2.47x10 ⁻¹¹		
	D 1.2	$0.01 \text{ cm}^3/\text{ m}^2 \cdot \text{d}$		cm ³ /cm ² ·s·mmHg		
	Resolution			(or		
				$1.85 \times 10^{-11} \text{cm}^3/\text{cm}^2 \cdot \text{s} \cdot \text{hPa}$		
	Test	15°C ~ 55°C(Optional)	23±2 °C(Standard)	35±0.5 °C (Standard)		
	Temperature			5 °C ~ 95 °C(Optional)		
	Accuracy		±0.1 °C			
		00/ DII	50% RH (Standard)	00/ DII		
	Test Humidity	0% RH,	0% RH,	0% RH,		
	(Optional)	15% RH ~ 90% RH,	15% RH ~ 90% RH,	15% RH ~ 90%RH,		
		100% RH (Optional)	100% RH(Optional)	100% RH		
	Accuracy ±1% RH		±2% RH			
	Number of Specimens		1~3 pieces			
	Test Area	50 cm ²	/	0.888 cm2		
			100% O ₂ Test:			
			< φ120 mm,			
	Specimen Size	108 mm x 108 mm	Height<360 mm	1		
			No limitation for Air			
			Test			
			Bottle Test: Inner			
			Diameter >φ8 mm			
			Outer Diameter $\leq \phi 42$			
	Specimen Specs	/	mm	/		
			Additional accessory			
			needed for Bag or Box			
			Test			
	Voltage	_				
	Monitoring	AC $0 \sim 250$ V, with $\pm 0.5\%$ acc		uracy		
	Range					
	Current					
	Monitoring	0	acy			
Environment Monitoring Specs (Optional)	Range					
	Energy					
	•	Analysis $\pm 0.5\%$				
	Accuracy					
	Environmental					
	Temperature	-10 °C ~ 55 °C. with ± 0.1 °C acc		curacy		
	Monitoring			,		
		Range				
	Environmental					
	Humidity	0 ~ 1	00% RH, with ±2% RH ac	% RH, with ±2% RH accuracy		
	Monitoring	.	·- <i>J</i>			
	Range					



Test Gas	Oxygen, air, high purity nitrogen with small amount of other gases		
	(outside of supply scope)		
Carrier Gas	High purity nitrogen (no less than 99.999%)		
Port Size	1/8 inch Copper Tubing		
Instrument	670 mm (I) v 410 mm (W) v 210 mm (II)		
Dimension	670 mm (L) x 410 mm (W) x 310 mm (H)		
Power Supply	AC (85 ~ 264) V (47 ~ 63) Hz		
Net Weight	50 kg		
Standard	Mainframe (including Wireless Data Interface), Professional Software, LCD		
	Monitor, Keyboard, Mouse,		
Optional	Environment Monitoring Sensors (including voltage, current, humidity, and		
	temperature sensors), Temperature Controller, Humidity Controller, Sealing		
	Accessories for Package Test, Hood for Package Test, Accessories for Contact		
	Lens Test, Pressure Reducing Valve for Nitrogen, Pressure Reducing Valve for		
	Oxygen, Printer (Compatible with PCL language)		
Online Data			
Management			
System for	Wireless Data Transfer Module, High Gain Antenna		
Packaging			
Testing			
	Carrier Gas Port Size Instrument Dimension Power Supply Net Weight Standard Optional Online Data Management System for Packaging		

Note: 1. Gas supply ports of the instrument are 1/8 inch copper tubing and $\Phi 4$ mm PU tubing;

- 2. Customers will need to provide gas supply;
- 3. The given temperature and humidity control ranges are independently valid.

Please Note:

- ❖ Pictures used are for illustration purposes only and may differ from the actual product received.
- ❖ Labthink International is always dedicated to the innovation and improvement of product performance and function. Therefore, technical specifications are subject to change without further notice. Please visit our website at www.labthink.com for the latest updates. Labthink International reserves the rights of final interpretation and revision.